LH Standard Series Die Casting Machine Parameters (120T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	7
CLAMPING FORCE	KN	1200
SPACE BETWEEN TIE BARS	MM	420*420
TIE BAR DIAMETER	MM	¢80
DIE OPENING STROKE	MM	350
INJECTION FORCE(INTENSIFY)	KN	180
PLUNGER LAUNCH DISTANCE	MM	120
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢40----¢60
INJECTION STROKE	MM	320
CASTING PRESSURE (INTENSIFY)	MPA	143/92/64
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	375
INJECTION WEIGHT(AL)	KG	1.6
DIE HEIGHT(MIN--MAX)	MM	200～500
EJECTOR FORCE	KN	100
EJECTOR STROKE	MM	80
MOTOR CAPACITY	KW	11
MACHINE DIMENSIONS (L*W*H)	M	4.5*1.2*1.5
MACHINE WEIGHT	T	4.5
OIL TANK CAPACITY	L	300

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (125T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	7
CLAMPING FORCE	KN	1250
SPACE BETWEEN TIE BARS	MM	420*420
TIE BAR DIAMETER	MM	¢80
DIE OPENING STROKE	MM	350
INJECTION FORCE(INTENSIFY)	KN	180
PLUNGER LAUNCH DISTANCE	MM	120
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢40----¢60
INJECTION STROKE	MM	320
CASTING PRESSURE (INTENSIFY)	MPA	143/92/64
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	375
INJECTION WEIGHT(AL)	KG	1.6
DIE HEIGHT(MIN--MAX)	MM	200～500
EJECTOR FORCE	KN	100
EJECTOR STROKE	MM	80
MOTOR CAPACITY	KW	11
MACHINE DIMENSIONS (L*W*H)	M	4.5*1.2*1.5
MACHINE WEIGHT	T	4.5
OIL TANK CAPACITY	L	300

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (140T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	7
CLAMPING FORCE	KN	1400
SPACE BETWEEN TIE BARS	MM	420*420
TIE BAR DIAMETER	MM	¢80
DIE OPENING STROKE	MM	350
INJECTION FORCE(INTENSIFY)	KN	180
PLUNGER LAUNCH DISTANCE	MM	120
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢40----¢60
INJECTION STROKE	MM	320
CASTING PRESSURE (INTENSIFY)	MPA	143/92/64
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	375
INJECTION WEIGHT(AL)	KG	1.6
DIE HEIGHT(MIN--MAX)	MM	200～500
EJECTOR FORCE	KN	100
EJECTOR STROKE	MM	80
MOTOR CAPACITY	KW	11
MACHINE DIMENSIONS (L*W*H)	M	4.5*1.2*1.5
MACHINE WEIGHT	T	4.7
OIL TANK CAPACITY	L	300

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (160D)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	7
CLAMPING FORCE	KN	1600
SPACE BETWEEN TIE BARS	MM	440*440
TIE BAR DIAMETER	MM	¢80
DIE OPENING STROKE	MM	350
INJECTION FORCE(INTENSIFY)	KN	220
PLUNGER LAUNCH DISTANCE	MM	120
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢40----¢60
INJECTION STROKE	MM	320
CASTING PRESSURE (INTENSIFY)	MPA	143/92/64
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	390
INJECTION WEIGHT(AL)	KG	1.8
DIE HEIGHT(MIN--MAX)	MM	200～550
EJECTOR FORCE	KN	100
EJECTOR STROKE	MM	80
MOTOR CAPACITY	KW	11
MACHINE DIMENSIONS (L*W*H)	M	5*1.4*1.6
MACHINE WEIGHT	T	4.8
OIL TANK CAPACITY	L	300

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (170T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	7
CLAMPING FORCE	KN	1700
SPACE BETWEEN TIE BARS	MM	460*460
TIE BAR DIAMETER	MM	¢80
DIE OPENING STROKE	MM	350
INJECTION FORCE(INTENSIFY)	KN	220
PLUNGER LAUNCH DISTANCE	MM	120
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢40----¢60
INJECTION STROKE	MM	320
CASTING PRESSURE (INTENSIFY)	MPA	143/92/64
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	400
INJECTION WEIGHT(AL)	KG	1.8
DIE HEIGHT(MIN--MAX)	MM	200～550
EJECTOR FORCE	KN	100
EJECTOR STROKE	MM	80
MOTOR CAPACITY	KW	11
MACHINE DIMENSIONS (L*W*H)	M	5.5*1.6*2.05
MACHINE WEIGHT	T	5.8
OIL TANK CAPACITY	L	300

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (180T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	1800
SPACE BETWEEN TIE BARS	MM	480*450
TIE BAR DIAMETER	MM	¢85
DIE OPENING STROKE	MM	380
INJECTION FORCE(INTENSIFY)	KN	270
PLUNGER LAUNCH DISTANCE	MM	130
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢50----¢70
INJECTION STROKE	MM	350
CASTING PRESSURE (INTENSIFY)	MPA	112/78/57
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	450
INJECTION WEIGHT(AL)	KG	2.4
DIE HEIGHT(MIN--MAX)	MM	200～550
EJECTOR FORCE	KN	110
EJECTOR STROKE	MM	80
MOTOR CAPACITY	KW	15
MACHINE DIMENSIONS (L*W*H)	M	5.22*1.4*2.35
MACHINE WEIGHT	T	6.7
OIL TANK CAPACITY	L	600

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (200T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	2000
SPACE BETWEEN TIE BARS	MM	480*480
TIE BAR DIAMETER	MM	¢85
DIE OPENING STROKE	MM	380
INJECTION FORCE(INTENSIFY)	KN	270
PLUNGER LAUNCH DISTANCE	MM	135
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢50----¢70
INJECTION STROKE	MM	350
CASTING PRESSURE (INTENSIFY)	MPA	112/78/57
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	450
INJECTION WEIGHT(AL)	KG	2.4
DIE HEIGHT(MIN--MAX)	MM	200～550
EJECTOR FORCE	KN	110
EJECTOR STROKE	MM	80
MOTOR CAPACITY	KW	15
MACHINE DIMENSIONS (L*W*H)	M	5.32*1.5*2.35
MACHINE WEIGHT	T	7
OIL TANK CAPACITY	L	600

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (220T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	2200
SPACE BETWEEN TIE BARS	MM	510*510
TIE BAR DIAMETER	MM	¢90
DIE OPENING STROKE	MM	400
INJECTION FORCE(INTENSIFY)	KN	270
PLUNGER LAUNCH DISTANCE	MM	140
INJECTION POSITION	MM	0 -- 140
PLUNGER DIAMETER	MM	¢50----¢70
INJECTION STROKE	MM	345
CASTING PRESSURE (INTENSIFY)	MPA	112/78/57
CASTING FIANGE PROTRUSION	MM	10
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	160-679
INJECTION WEIGHT(AL)	KG	3
DIE HEIGHT(MIN--MAX)	MM	220～600
EJECTOR FORCE	KN	120
EJECTOR STROKE	MM	90
MOTOR CAPACITY	KW	15
MACHINE DIMENSIONS (L*W*H)	M	5.6*1.6*2.4
MACHINE WEIGHT	T	8.2
OIL TANK CAPACITY	L	680

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (280T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	2800
SPACE BETWEEN TIE BARS	MM	560*560
TIE BAR DIAMETER	MM	¢110
DIE OPENING STROKE	MM	400
INJECTION FORCE(INTENSIFY)	KN	240
PLUNGER LAUNCH DISTANCE	MM	140
INJECTION POSITION	MM	0 -- 160
PLUNGER DIAMETER	MM	¢50----¢70
INJECTION STROKE	MM	400
CASTING PRESSURE (INTENSIFY)	MPA	143/99/73
CASTING FIANGE PROTRUSION	MM	12
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	700
INJECTION WEIGHT(AL)	KG	3.2
DIE HEIGHT(MIN--MAX)	MM	250～650
EJECTOR FORCE	KN	140
EJECTOR STROKE	MM	120
MOTOR CAPACITY	KW	15
MACHINE DIMENSIONS (L*W*H)	M	6.4*1.7*2.8
MACHINE WEIGHT	T	12
OIL TANK CAPACITY	L	750

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (300T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	3000
SPACE BETWEEN TIE BARS	MM	560*560
TIE BAR DIAMETER	MM	¢110
DIE OPENING STROKE	MM	400
INJECTION FORCE(INTENSIFY)	KN	240
PLUNGER LAUNCH DISTANCE	MM	140
INJECTION POSITION	MM	0 -- 160
PLUNGER DIAMETER	MM	¢50----¢70
INJECTION STROKE	MM	420
CASTING PRESSURE (INTENSIFY)	MPA	143/99/73
CASTING FIANGE PROTRUSION	MM	12
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	700
INJECTION WEIGHT(AL)	KG	3.5
DIE HEIGHT(MIN--MAX)	MM	250～650
EJECTOR FORCE	KN	150
EJECTOR STROKE	MM	120
MOTOR CAPACITY	KW	15
MACHINE DIMENSIONS (L*W*H)	M	6.4*1.7*2.8
MACHINE WEIGHT	T	12.5
OIL TANK CAPACITY	L	750

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (350T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	3500
SPACE BETWEEN TIE BARS	MM	600*600
TIE BAR DIAMETER	MM	¢120
DIE OPENING STROKE	MM	500
INJECTION FORCE(INTENSIFY)	KN	360
PLUNGER LAUNCH DISTANCE	MM	180
INJECTION POSITION	MM	0 -- 160
PLUNGER DIAMETER	MM	¢50----¢80
INJECTION STROKE	MM	480
CASTING PRESSURE (INTENSIFY)	MPA	184/127/94
CASTING FIANGE PROTRUSION	MM	12
CASTING FIANGE DIAMETER	MM	110
MAX CASTING AREA UNDER （40MPA）	CM^2	875
INJECTION WEIGHT(AL)	KG	3.8
DIE HEIGHT(MIN--MAX)	MM	250～750
EJECTOR FORCE	KN	180
EJECTOR STROKE	MM	110
MOTOR CAPACITY	KW	15
MACHINE DIMENSIONS (L*W*H)	M	6.8*1.8*2.7
MACHINE WEIGHT	T	14.2
OIL TANK CAPACITY	L	700

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (400T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	4000
SPACE BETWEEN TIE BARS	MM	620*620
TIE BAR DIAMETER	MM	¢125
DIE OPENING STROKE	MM	450
INJECTION FORCE(INTENSIFY)	KN	415
PLUNGER LAUNCH DISTANCE	MM	200
INJECTION POSITION	MM	0 -- 175
PLUNGER DIAMETER	MM	¢60----¢80
INJECTION STROKE	MM	570
CASTING PRESSURE (INTENSIFY)	MPA	141/104/80
CASTING FIANGE PROTRUSION	MM	12
CASTING FIANGE DIAMETER	MM	130
MAX CASTING AREA UNDER （40MPA）	CM^2	1008
INJECTION WEIGHT(AL)	KG	5
DIE HEIGHT(MIN--MAX)	MM	300～750
EJECTOR FORCE	KN	180
EJECTOR STROKE	MM	140
MOTOR CAPACITY	KW	18.5
MACHINE DIMENSIONS (L*W*H)	M	7.3*2*2.8
MACHINE WEIGHT	T	16.5
OIL TANK CAPACITY	L	1000

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (500T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	5000
SPACE BETWEEN TIE BARS	MM	760*660
TIE BAR DIAMETER	MM	¢140
DIE OPENING STROKE	MM	450
INJECTION FORCE(INTENSIFY)	KN	450
PLUNGER LAUNCH DISTANCE	MM	250
INJECTION POSITION	MM	0 -- 220
PLUNGER DIAMETER	MM	¢70----¢90
INJECTION STROKE	MM	580
CASTING PRESSURE (INTENSIFY)	MPA	135/117/92
CASTING FIANGE PROTRUSION	MM	15
CASTING FIANGE DIAMETER	MM	130
MAX CASTING AREA UNDER （40MPA）	CM^2	1209
INJECTION WEIGHT(AL)	KG	6.9
DIE HEIGHT(MIN--MAX)	MM	300～800
EJECTOR FORCE	KN	240
EJECTOR STROKE	MM	140
MOTOR CAPACITY	KW	22
MACHINE DIMENSIONS (L*W*H)	M	7.7*2.1*3.1
MACHINE WEIGHT	T	20
OIL TANK CAPACITY	L	1200

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (550T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	5500
SPACE BETWEEN TIE BARS	MM	760*760
TIE BAR DIAMETER	MM	¢140
DIE OPENING STROKE	MM	580
INJECTION FORCE(INTENSIFY)	KN	526
PLUNGER LAUNCH DISTANCE	MM	250
INJECTION POSITION	MM	0 -- 250
PLUNGER DIAMETER	MM	¢70----¢90
INJECTION STROKE	MM	600
CASTING PRESSURE (INTENSIFY)	MPA	124/95/75
CASTING FIANGE PROTRUSION	MM	15
CASTING FIANGE DIAMETER	MM	165
MAX CASTING AREA UNDER （40MPA）	CM^2	344/1433
INJECTION WEIGHT(AL)	KG	7.1
DIE HEIGHT(MIN--MAX)	MM	320～850
EJECTOR FORCE	KN	250
EJECTOR STROKE	MM	150
MOTOR CAPACITY	KW	22
MACHINE DIMENSIONS (L*W*H)	M	8.35*1.85*2.98
MACHINE WEIGHT	T	25
OIL TANK CAPACITY	L	1000

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (700T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	7000
SPACE BETWEEN TIE BARS	MM	760*760
TIE BAR DIAMETER	MM	¢170
DIE OPENING STROKE	MM	650
INJECTION FORCE(INTENSIFY)	KN	615
PLUNGER LAUNCH DISTANCE	MM	295
INJECTION POSITION	MM	0 -- 250
PLUNGER DIAMETER	MM	¢70----¢100
INJECTION STROKE	MM	715
CASTING PRESSURE (INTENSIFY)	MPA	153/117/92
CASTING FIANGE PROTRUSION	MM	15
CASTING FIANGE DIAMETER	MM	165
MAX CASTING AREA UNDER （40MPA）	CM^2	1750
INJECTION WEIGHT(AL)	KG	11
DIE HEIGHT(MIN--MAX)	MM	350～900
EJECTOR FORCE	KN	315
EJECTOR STROKE	MM	260
MOTOR CAPACITY	KW	30
MACHINE DIMENSIONS (L*W*H)	M	8.4*2.2*3.1
MACHINE WEIGHT	T	30
OIL TANK CAPACITY	L	1250

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (800T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	12
CLAMPING FORCE	KN	8000
SPACE BETWEEN TIE BARS	MM	810*810
TIE BAR DIAMETER	MM	¢170
DIE OPENING STROKE	MM	750
INJECTION FORCE(INTENSIFY)	KN	665
PLUNGER LAUNCH DISTANCE	MM	280
INJECTION POSITION	MM	0 -- 250
PLUNGER DIAMETER	MM	¢80----¢100
INJECTION STROKE	MM	720
CASTING PRESSURE (INTENSIFY)	MPA	153/78/57
CASTING FIANGE PROTRUSION	MM	20
CASTING FIANGE DIAMETER	MM	180
MAX CASTING AREA UNDER （40MPA）	CM^2	1900
INJECTION WEIGHT(AL)	KG	13
DIE HEIGHT(MIN--MAX)	MM	350～900
EJECTOR FORCE	KN	315
EJECTOR STROKE	MM	200
MOTOR CAPACITY	KW	30
MACHINE DIMENSIONS (L*W*H)	M	9*2.2*3.1
MACHINE WEIGHT	T	35
OIL TANK CAPACITY	L	1500

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (900T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	14
CLAMPING FORCE	KN	9000
SPACE BETWEEN TIE BARS	MM	910*910
TIE BAR DIAMETER	MM	¢180
DIE OPENING STROKE	MM	760
INJECTION FORCE(INTENSIFY)	KN	750
PLUNGER LAUNCH DISTANCE	MM	295
INJECTION POSITION	MM	-- 250
PLUNGER DIAMETER	MM	¢80 ¢90 ¢100
INJECTION STROKE	MM	760
CASTING PRESSURE (INTENSIFY)	MPA	154/121/81
CASTING FIANGE PROTRUSION	MM	20
CASTING FIANGE DIAMETER	MM	200
MAX CASTING AREA UNDER （40MPA）	CM^2	2150
INJECTION WEIGHT(AL)	KG	7.1/9/14
DIE HEIGHT(MIN--MAX)	MM	350～950
EJECTOR FORCE	KN	315
EJECTOR STROKE	MM	180
MOTOR CAPACITY	KW	30
MACHINE DIMENSIONS (L*W*H)	M	9.1*2.4*3.3
MACHINE WEIGHT	T	40
OIL TANK CAPACITY	L	1500

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (1000T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	16
CLAMPING FORCE	KN	10000
SPACE BETWEEN TIE BARS	MM	1000*1000
TIE BAR DIAMETER	MM	¢180
DIE OPENING STROKE	MM	800
INJECTION FORCE(INTENSIFY)	KN	775
PLUNGER LAUNCH DISTANCE	MM	300
INJECTION POSITION	MM	0 -- 250
PLUNGER DIAMETER	MM	¢80----¢110
INJECTION STROKE	MM	760
CASTING PRESSURE (INTENSIFY)	MPA	154/121/98/81
CASTING FIANGE PROTRUSION	MM	20
CASTING FIANGE DIAMETER	MM	200
MAX CASTING AREA UNDER （40MPA）	CM^2	2450
INJECTION WEIGHT(AL)	KG	15
DIE HEIGHT(MIN--MAX)	MM	400～1000
EJECTOR FORCE	KN	360
EJECTOR STROKE	MM	190
MOTOR CAPACITY	KW	37
MACHINE DIMENSIONS (L*W*H)	M	10.5*3*3.3
MACHINE WEIGHT	T	55
OIL TANK CAPACITY	L	1600

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (1100T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	16
CLAMPING FORCE	KN	11000
SPACE BETWEEN TIE BARS	MM	1050*1050
TIE BAR DIAMETER	MM	¢200
DIE OPENING STROKE	MM	880
INJECTION FORCE(INTENSIFY)	KN	882
PLUNGER LAUNCH DISTANCE	MM	300
INJECTION POSITION	MM	0 --300
PLUNGER DIAMETER	MM	¢90----¢120
INJECTION STROKE	MM	800
CASTING PRESSURE (INTENSIFY)	MPA	138.6---78
CASTING FIANGE PROTRUSION	MM	20
CASTING FIANGE DIAMETER	MM	240
MAX CASTING AREA UNDER （40MPA）	CM^2	2500
INJECTION WEIGHT(AL)	KG	18
DIE HEIGHT(MIN--MAX)	MM	400～1150
EJECTOR FORCE	KN	500
EJECTOR STROKE	MM	200
MOTOR CAPACITY	KW	30*2
MACHINE DIMENSIONS (L*W*H)	M	10.6*3.5*3.8
MACHINE WEIGHT	T	65
OIL TANK CAPACITY	L	2800

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (1300T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	16
CLAMPING FORCE	KN	13000
SPACE BETWEEN TIE BARS	MM	1100*1100
TIE BAR DIAMETER	MM	¢230
DIE OPENING STROKE	MM	1000
INJECTION FORCE(INTENSIFY)	KN	1075
PLUNGER LAUNCH DISTANCE	MM	320
INJECTION POSITION	MM	--160 --320
PLUNGER DIAMETER	MM	¢100----¢140
INJECTION STROKE	MM	880
CASTING PRESSURE (INTENSIFY)	MPA	137---70
CASTING FIANGE PROTRUSION	MM	25
CASTING FIANGE DIAMETER	MM	240
MAX CASTING AREA UNDER （40MPA）	CM^2	3125
INJECTION WEIGHT(AL)	KG	25.4
DIE HEIGHT(MIN--MAX)	MM	450～1180
EJECTOR FORCE	KN	570
EJECTOR STROKE	MM	200
MOTOR CAPACITY	KW	30*2
MACHINE DIMENSIONS (L*W*H)	M	11.8*3.7*4.2
MACHINE WEIGHT	T	75
OIL TANK CAPACITY	L	2800

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (1600T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	16
CLAMPING FORCE	KN	16000
SPACE BETWEEN TIE BARS	MM	1250*1250
TIE BAR DIAMETER	MM	¢260
DIE OPENING STROKE	MM	1200
INJECTION FORCE(INTENSIFY)	KN	1285
PLUNGER LAUNCH DISTANCE	MM	360
INJECTION POSITION	MM	--175 --350
PLUNGER DIAMETER	MM	¢110----¢150
INJECTION STROKE	MM	930
CASTING PRESSURE (INTENSIFY)	MPA	137---73
CASTING FIANGE PROTRUSION	MM	25
CASTING FIANGE DIAMETER	MM	260
MAX CASTING AREA UNDER （40MPA）	CM^2	4000
INJECTION WEIGHT(AL)	KG	30.8
DIE HEIGHT(MIN--MAX)	MM	500～1400
EJECTOR FORCE	KN	570
EJECTOR STROKE	MM	250
MOTOR CAPACITY	KW	37*2
MACHINE DIMENSIONS (L*W*H)	M	11.8*4.6*4.7
MACHINE WEIGHT	T	90
OIL TANK CAPACITY	L	3000

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (2000T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	16
CLAMPING FORCE	KN	20000
SPACE BETWEEN TIE BARS	MM	1350*1350
TIE BAR DIAMETER	MM	¢280
DIE OPENING STROKE	MM	1400
INJECTION FORCE(INTENSIFY)	KN	1500
PLUNGER LAUNCH DISTANCE	MM	400
INJECTION POSITION	MM	--175 --350
PLUNGER DIAMETER	MM	¢130----¢170
INJECTION STROKE	MM	1000
CASTING PRESSURE (INTENSIFY)	MPA	113---66
CASTING FIANGE PROTRUSION	MM	30
CASTING FIANGE DIAMETER	MM	260
MAX CASTING AREA UNDER （40MPA）	CM^2	5000
INJECTION WEIGHT(AL)	KG	41
DIE HEIGHT(MIN--MAX)	MM	650～1600
EJECTOR FORCE	KN	650
EJECTOR STROKE	MM	300
MOTOR CAPACITY	KW	55*2
MACHINE DIMENSIONS (L*W*H)	M	13*4.7*4.8
MACHINE WEIGHT	T	135
OIL TANK CAPACITY	L	3300

WE reserve the right to make any technical improvement without further notice

LH Standard Series Die Casting Machine Parameters (3500T)

ITEMS	UNIT	SPECIFICATION
HYDRAULIC WORKING PRESSURE	MPA	16
CLAMPING FORCE	KN	35000
SPACE BETWEEN TIE BARS	MM	1650*1650
TIE BAR DIAMETER	MM	¢340
DIE OPENING STROKE	MM	1500
INJECTION FORCE(INTENSIFY)	KN	1950
PLUNGER LAUNCH DISTANCE	MM	480
INJECTION POSITION	MM	--250 --450
PLUNGER DIAMETER	MM	¢140----¢180
INJECTION STROKE	MM	1150
CASTING PRESSURE (INTENSIFY)	MPA	125---75
CASTING FIANGE PROTRUSION	MM	30
CASTING FIANGE DIAMETER	MM	280
MAX CASTING AREA UNDER （40MPA）	CM^2	7500
INJECTION WEIGHT(AL)	KG	60
DIE HEIGHT(MIN--MAX)	MM	850～2000
EJECTOR FORCE	KN	900
EJECTOR STROKE	MM	300
MOTOR CAPACITY	KW	165
MACHINE DIMENSIONS (L*W*H)	M	16*4.8*4.8
MACHINE WEIGHT	T	210
OIL TANK CAPACITY	L	5630

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